

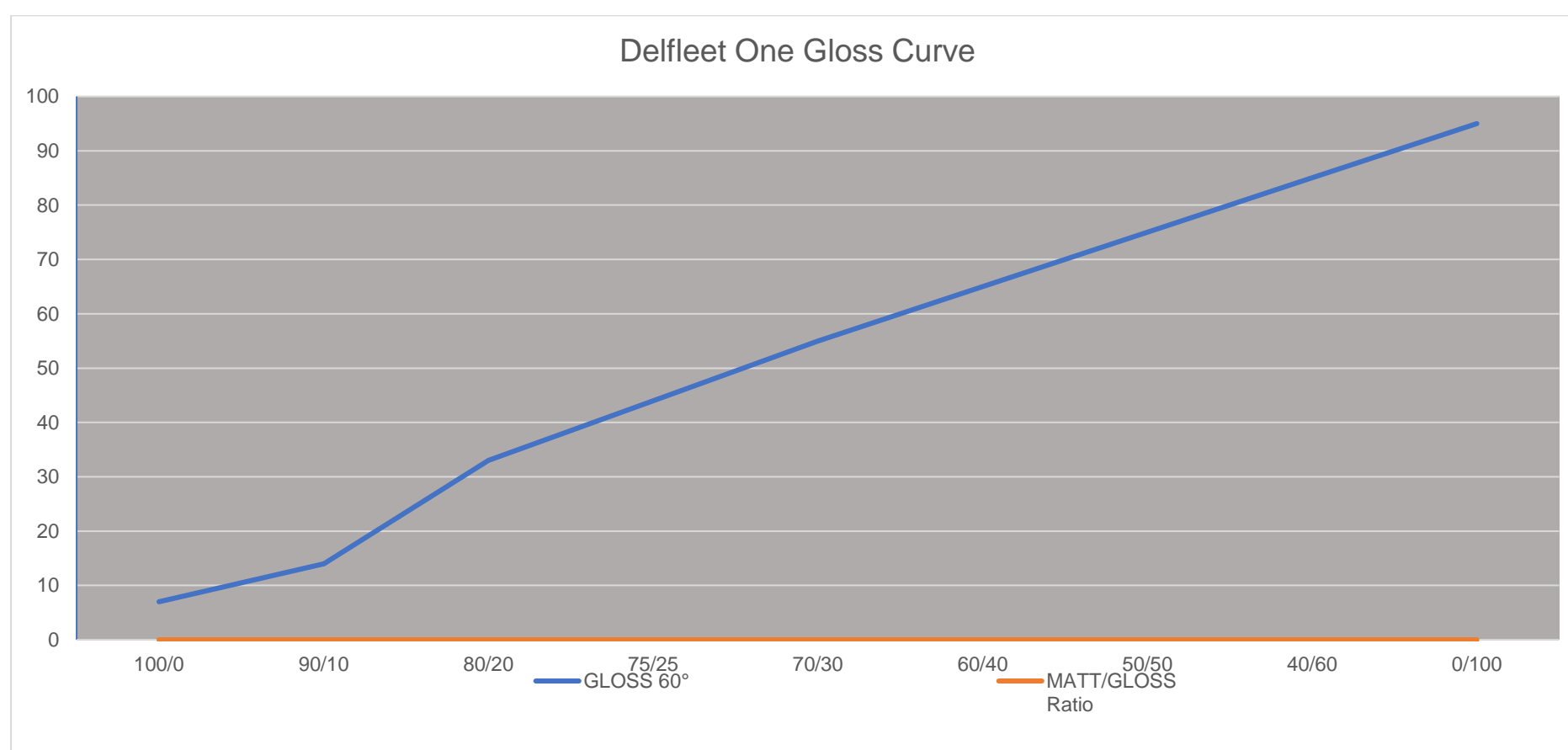


DELFLEET ONE® HIGH FLOW & HIGH BUILD BINDER MATTING CHART

MIXING RATIOS

FOR WHITE COLOURS			FOR OTHER COLOURS			Activation RATIO (by volume)	GLOSS 60°	MATT/GLOSS Ratio
F8030 MATT Binder quantity (by weight)	F8000 / F8001 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)	F8030 MATT Binder quantity (by weight)	F8000/ F8001 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)			
60	-	40	70	-	30	4:1:2-2.8	<10	100/0
54	6	40	63	7	30	4:1:2-2.8	10-25	90/10
48	12	40	56	14	30	4:1:2-2.8	25-40	80/20
45	15	40	52	18	30	3:1:1.5-2	40-50	75/25
42	18	40	49	21	30	3:1:1.5-2	50-60	70/30
36	24	40	42	28	30	3:1:1.5-2	60-70	60/40
30	30	40	35	35	30	3:1:1.5-2	70-80	50/50
24	36	40	28	42	30	3:1:1.5-2	80-90	40/60
-	40	60	-	40 to 60	40 to 60	2:1:0.8-1.2	>90	0/100

MATTING CURVE





DELFLEET ONE® MS BINDER MATTING CHART

MIXING RATIOS

FOR WHITE COLOURS			FOR OTHER COLOURS			Activation RATIO (by volume)	GLOSS 60°	MATT/GLOSS Ratio
F8030 MATT Binder quantity (by weight)	F8080 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)	F8030 MATT Binder quantity (by weight)	F8080 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)			
60	-	40	70	-	30	3:1:1.5-2	<10	100/0
54	6	40	63	7	30	3:1:1.5-2	10-15	90/10
48	12	40	56	14	30	3:1:1.5-2	15-20	80/20
42	18	40	49	21	30	3:1:1.5-2	20-25	70/30
36	24	40	42	28	30	3:1:1.5-2	30-40	60/40
30	30	40	35	35	30	2:1:0.5-1	50-55	50/50
24	36	40	28	42	30	2:1:0.5-1	60-70	40/60
18	42	40	21	49	30	2:1:0.5-1	75-85	30/70
12	48	40	14	56	30	2:1:0.5-1	85-90	20/80
6	54	40	7	63	30	2:1:0.5-1	~90	10/90
-	60	40	-	70	30	2:1:0.5-1	>90	0/100

Matting Curve

