



DELFLEET ONE® HIGH FLOW & HIGH BUILD BINDER MATTING CHART

MIXING RATIOS

FOR WHITE COLOURS			FOR OTHER COLOURS			Activation RATIO (by volume)	GLOSS 60°	MATT/GLOSS Ratio
F8030 MATT Binder quantity (by weight)	F8000 / F8001 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)	F8030 MATT Binder quantity (by weight)	F8000/ F8001 Gloss Binder Quantity (by weight)	Tinters quantity (by weight)			
60	-	40	70	-	30	4:1:2-2.8	<10	100/0
54	6	40	63	7	30	4:1:2-2.8	10-25	90/10
48	12	40	56	14	30	4:1:2-2.8	25-40	80/20
45	15	40	52	18	30	3:1:1.5-2	40-50	75/25
42	18	40	49	21	30	3:1:1.5-2	50-60	70/30
36	24	40	42	28	30	3:1:1.5-2	60-70	60/40
30	30	40	35	35	30	3:1:1.5-2	70-80	50/50
24	36	40	28	42	30	3:1:1.5-2	80-90	40/60
-	40	60	-	40 to 60	40 to 60	2:1:0.8-1.2	>90	0/100

MATTING CURVE

